

Twin Draw 36

HEAVY-DUTY TUBE DRAWING LUBRICANT

TWIN DRAW 36

Twin Draw 36 is a heavy-duty metal-forming lubricant engineered for use in difficult operations performed on carbon steel and stainless steel parts. It consists of a robust combination of specially-selected pigments, high film strength fats and oils, extreme pressure additives and emulsifiers.

OPERATIONAL DATA

Carbon Steel (0.125" - 0.200")	8 - 15%
Carbon Steel (0.250" - 0.300")	30 - 50%
Stainless Steel, 300 Series (0.125" - 0.200")	8 - 15%
Stainless Steel, 300 Series (0.200" - 0.250")	15 - 40%

Note: The operational data noted above for Twin Draw 36 are typical for most operations and are for example only. Water should be added gradually to Twin Draw 36 while stirring continuously in order to obtain a smooth, particulate-free emulsion. Stirring of the mixture should be maintained to keep the pigments dispersed uniformly throughout the emulsion.

TYPICAL PHYSICAL PROPERTIES

Appearance	Soft, White Paste
Odor	Bland, Soapy
Bulk Density	10.3
Flash Point	None
SARA Title III	None

FEATURES AND BENEFITS

- Extremely High Film Strength
- Very Economical to Use
- Excellent For Difficult Operations
- Compatible With Carbon Steel and Stainless Steel



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